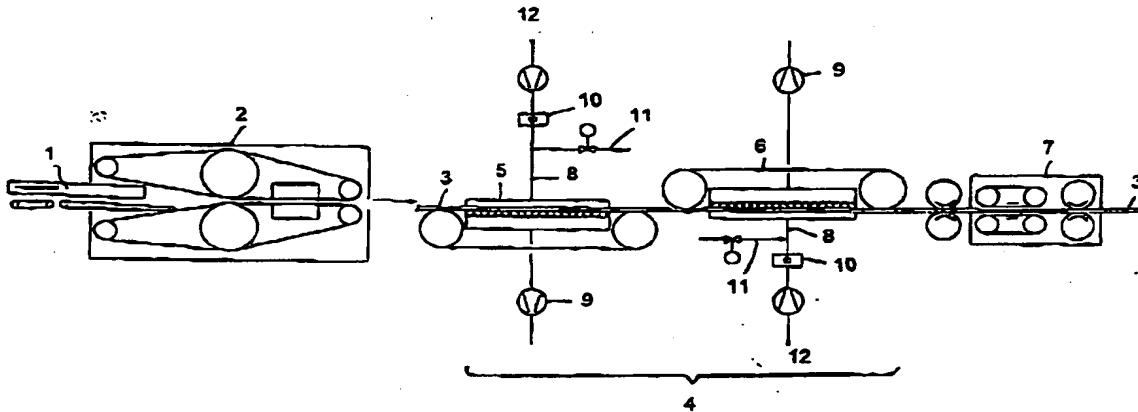


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(54) Title: **METHOD AND ARRANGEMENT FOR THE PRODUCTION OF LIGNOCELLULOSE-CONTAINING BOARDS**

(57) Abstract

In a method and an arrangement for continuously producing lignocellulose-containing boards, the material is disintegrated into particle and/or fibre form, glue-coated, dried, and formed into a mat (1). The mat is pressed into board form (3) in a continuous steam injection press (2) and the board then passed through an after-conditioning zone (4). A specific volume of air having a specific moisture content and temperature is drawn through the board (3) in the after-conditioning zone (4) by suction.